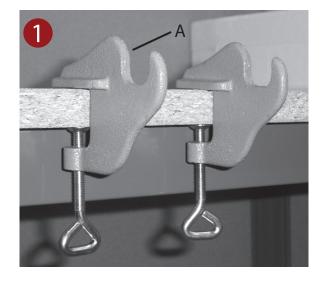
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## IPKFP-606T HotJaw Heat Sealer + foot pedal



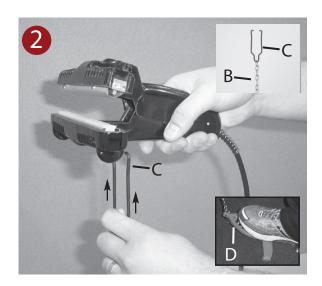
## SETUP AND OPERATING INSTRUCTIONS:

Attach the two metal clamp brackets (A) approximately  $4^{1}/2^{1}$  apart to any straight-edge table, with a depth of  $1^{1}/2^{1}$  and height of up to 36".

Attach the silver link chain (B) to jaw bracket (C). Holding the sealer jaws together, push the jaw bracket pins up from the bottom of the sealer until they snap over the top of the unit. Position the bracket as close to the sealing jaws as possible.

Rest the sealer on the clamp brackets. Attach the other end of the chain to the "S" hook on the foot pedal (D).

Position the foot pedal directly underneath the sealer and pointed away from you, so the tip with the "S" hook is pointing toward the sealer (or table). Leave enough tension in the chain so that the tip of the pedal lifts 2–3" from the floor.



- 3-4
- Turn the unit on by plugging it in and adjusting the temperature dial to "ON". For polypropylene bags, leave the dial at the "ON" setting. For foil bags, turn just below the "MIN" setting. The sealer will take approximately 10-15 minutes to reach optimum sealing temperature.
- Once the unit is warmed up, insert bag into the mouth of the sealer and apply pressure to the foot pedal to engage the unit. Allow the sealer to cool down for 15 minutes before storing.

Caution: This is a constant heat sealer. The jaw (seal bars) will become hot while the unit is on. Do not touch surface of seal bar.